



# EMISSION MONITORING SYSTEMS

We *care* about the environment

## PROFESSIONAL AND MOBILE MONITORING OF PROCESS GASES



Infrared-Multigas-Analyzer



### MGA 5

Monitoring of

- Process gases
- Combustion emissions
- Heat efficiency at large boilers

High-quality combustion analysis

O<sub>2</sub> CO<sub>2</sub> CO CH<sub>4</sub> C<sub>3</sub>H<sub>8</sub> NO NO<sub>2</sub> SO<sub>2</sub> H<sub>2</sub>

# MGA 5

## Portable NDIR-MULTIGAS ANALYZER for process gas and emission monitoring for burner combustion control.

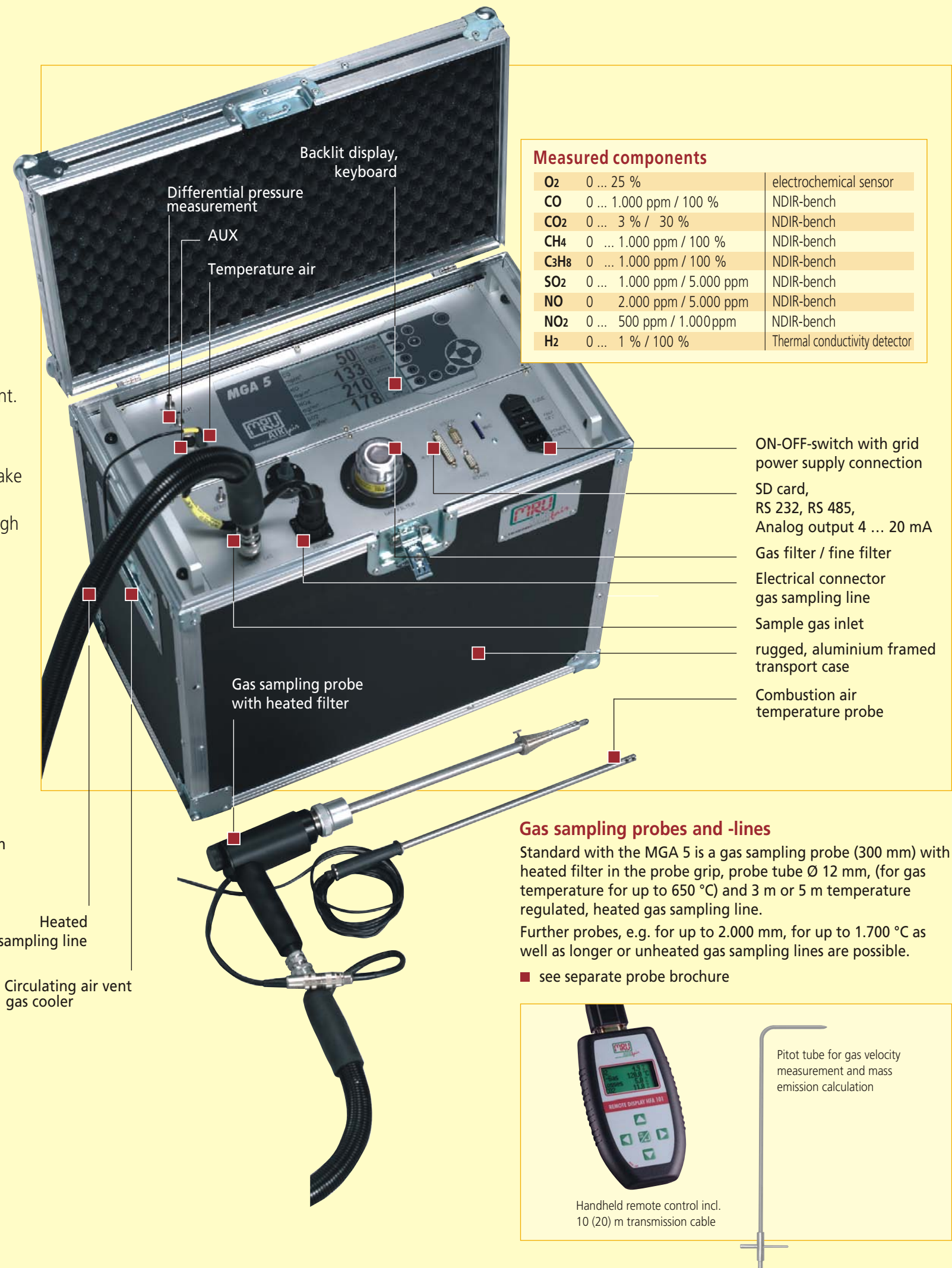
The **MGA 5** contains a complete measuring system on NDIR basis, designed for the mobile, flexible use. The analyzer is most suitable for high concentration gas measurement. Efficient and economic use increase the acceptance of the MGA 5 analyzer.

Mobile and continuous infrared measurement of different gases make this unit ideal for a wide range of applications. Continuous process gas, emission- and combustion monitoring is now available on a high level, mobile basis.

Compact design, light weight and customized configuration of measured flue gas components are just a few of the multiple customers benefits.

### Important features and performance characteristics

- Double stage gas cooler with automatic condensate draining pump
- Heated gas sampling line (3 or 5 m) with 300 ... 2.000 mm sampling tube
- Automatic internal test and control of soft- and hardware functions
- Large, high-contrast and backlit graphical display with zoom function
- Large fuel type list including self choose fuels with user definable parameters
- RS 232 interface and internal data memory for approx. 8.500 measurements
- RS 485 interface for external MRU smart sensor (transmitter) connection
- Automatic interval measurement
- Data-visualization and evaluation software for PC (32bit Data Logger)
- Solenoid valve for automatic zeroing and for calibration
- Universal analog input (4 ... 20 mA or 0 ... 10 V) or additional NiCrNi thermocouple input
- 8 channel analog output 4 ... 20 mA with user configurable output
- Internal battery, for protection against short grid power supply failure (less then 1 minute)



### Measured components

O <sub>2</sub>	0 ... 25 %	electrochemical sensor
CO	0 ... 1.000 ppm / 100 %	NDIR-bench
CO <sub>2</sub>	0 ... 3 % / 30 %	NDIR-bench
CH <sub>4</sub>	0 ... 1.000 ppm / 100 %	NDIR-bench
C <sub>3</sub> H <sub>8</sub>	0 ... 1.000 ppm / 100 %	NDIR-bench
SO <sub>2</sub>	0 ... 1.000 ppm / 5.000 ppm	NDIR-bench
NO	0 ... 2.000 ppm / 5.000 ppm	NDIR-bench
NO <sub>2</sub>	0 ... 500 ppm / 1.000 ppm	NDIR-bench
H <sub>2</sub>	0 ... 1 % / 100 %	Thermal conductivity detector

ON-OFF-switch with grid power supply connection

SD card, RS 232, RS 485, Analog output 4 ... 20 mA

Gas filter / fine filter

Electrical connector gas sampling line

Sample gas inlet

rugged, aluminium framed transport case

Combustion air temperature probe

Gas sampling probe with heated filter

Heated gas sampling line

Circulating air vent gas cooler

### Gas sampling probes and -lines

Standard with the MGA 5 is a gas sampling probe (300 mm) with heated filter in the probe grip, probe tube Ø 12 mm, (for gas temperature for up to 650 °C) and 3 m or 5 m temperature regulated, heated gas sampling line.

Further probes, e.g. for up to 2.000 mm, for up to 1.700 °C as well as longer or unheated gas sampling lines are possible.

- see separate probe brochure



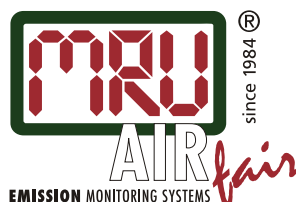
Handheld remote control incl. 10 (20) m transmission cable

Pitot tube for gas velocity measurement and mass emission calculation

## Technical specifications

<b>Measured components</b>	<i>measuring range</i>	<i>accuracy</i>	<i>measuring cell</i>
Oxygen O <sub>2</sub>		±0,2 Vol.-% abs.	electrochemical
<b>3-gas infrared bench</b>	<i>min. measuring range</i>	<i>max. measuring range</i>	<i>linearity error</i>
Carbon monoxide CO	0... 1.000 ppm	0... 100 %	3 % of full scale
Carbon dioxide CO <sub>2</sub>	0... 3 %	0... 100 %	3 % of full scale
Hydrocarbons (as Methane CH <sub>4</sub> or Propane C <sub>3</sub> H <sub>8</sub> )	0... 1.000 ppm	0... 100 %	3 % of full scale
<b>2-gas infrared bench</b>	<i>min. measuring range</i>	<i>max. measuring range</i>	<i>linearity error</i>
Nitric monoxide NO	0... 2.000 ppm	0... 5.000 ppm	3 % of full scale
Nitric dioxide NO <sub>2</sub>	0... 500 ppm	0... 1.000 ppm	3 % of full scale
Hydrogen H <sub>2</sub> (Thermal conductivity detector)	0... 1 %	0... 100 %	2 % of full scale
<b>Flue gas temperature TF</b>	<i>measuring range</i>		<i>accuracy</i>
	0... 650 °C with stainless steel probe tube		±2 °C <200 °C, 1 % of full scale >200 °C
	0... 1.100 °C with Inconel steel probe tube		±2 °C <200 °C, 1 % of full scale >200 °C
	0... 1.700 °C with ceramic probe tube		±2 °C <200 °C, 1 % of full scale >200 °C
<b>Combustion air temperature TL</b>	<i>measuring range</i>		<i>accuracy</i>
	0... 100 °C		±1 °C
<b>Differential pressure measurement</b>	<i>measuring range</i>		<i>accuracy</i>
	±100 hPa		±0,02 hPa or 1 % of full scale
<b>Flue gas flow velocity measurement</b>	<i>measuring range</i>		<i>accuracy</i>
	1 m/s ... 100 m/s		±1 m/s or 1 % of full scale
<b>Calculated values</b>	mg/m <sup>3</sup> , ppm and mg/m <sup>3</sup> referenced to xx % O <sub>2</sub> , mg/s with Pitot tube		
<b>General specification</b>			
<b>Operating temperature</b>	+5 ... +45 °C, max. 90 % rh, non condensing		
<b>Storage temperature</b>	-20 ... +50 °C		
<b>Power supply</b>	110 ... 240 Vac / 50... 60 Hz / 250 W		
<b>Internal fuse</b>	6,3 / 10 A (depending upon the heated gas sampling line length)		
<b>Warm-up time</b>	1h minimum		
<b>Response time T90</b>	approx. 20 seconds of the analyzer sample gas inlet port		
<b>Display</b>	full graphic LCD display with backlight		
<b>Data transfer</b>	RS 232 digital, 8 channel analog output 4 ... 20 mA (not potential free)		
<b>Sample gas conditioning</b>	integrated gas cooler with automatic condensate pump, dew point = +5 °C		
<b>Sample gas filtering</b>	filtering particle size <2µ		
<b>Sample gas monitoring</b>	flow measurement and supervision		
<b>Calibration</b>	By software, calibration gases for every gas required, instrument air or clean ambient air for auto-zero		
<b>Ambient conditions</b>	no use in hazardous, aggressive, corrosive or very high dust ambience		
<b>Protection class</b>	IP 21		
<b>Dimensions</b>	(W x H x D) 500 x 250 x 295 mm, rugged, aluminium framed transport case		
<b>Weight</b>	approx. 19 kg		
<b>Measured value stability</b>	The aforementioned data are valid on condition that ambient conditions (e.g. sample flow, air temperature and pressure) are constant.		
<b>Further features</b>	<ul style="list-style-type: none"> <li>- Measurement of the flue gas temperature with thermocouple in the probe</li> <li>- Heated gas sampling line (up to 5 m) with temperature regulation</li> <li>- Flow measurement with Pitot tube and emission calculation [mg/s]</li> <li>- Data recording of an external signal generator 4... 20 mA at AUX connector</li> </ul>		

Dealer:



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